

CONTENTS

CHAPTER 1. A BRIEF LOOK AT THE EARLY HISTORY OF HETEROPOLY OXOMETALATES	1
References	2
 CHAPTER 2. SYNTHESIS	 5
2.1. Introduction	5
2.2. The 12-Heteropoly Acids	6
2.2.1. Tungsten-Containing Anions	6
2.2.2. Molybdenum-Containing Anions	7
2.2.3. Other Heteropoly Acids	7
2.2.4. Mixed Addenda	8
2.3. Various Syntheses	8
References	10
 CHAPTER 3. CHARACTERIZATION	 13
3.1. Spectroscopy	13
3.1.1. Infrared Spectroscopy	13
3.1.2. Photoacoustic FTIR Spectroscopy	14
3.1.3. Nuclear Magnetic Resonance	18
3.1.4. Electron Paramagnetic Resonance and Electronic Spectroscopy	23

3.1.5 X-ray Photoelectron Spectroscopy	23
3.1.6 Scanning Tunneling Microscopy and Tunneling Spectroscopy	24
3.2. Electrochemical Methods	24
3.3. Elemental Analysis	25
3.3.1. HPLC	25
3.3.2. Ion Chromatography.	25
3.3.3. EDTA Titration	26
3.4 Other Techniques	26
References	26
 CHAPTER 4. STRUCTURE AND BULK PROPERTIES	 29
4.1. Anions	29
4.2. Cations and Crystallographic Structure	34
4.3. Langmuir Films	37
References	39
 CHAPTER 5. STABILITY	 41
5.1. Thermal Stability	41
5.2. pH Stability	62
5.2.1. Molybdate/Phosphate System	62
5.2.2. Tungstate/Phosphate System	62
5.3. Regeneration in the Presence of Water	67
References	68
 CHAPTER 6. SUPPORTED HETEROPOLY ACIDS AND THEIR DERIVATIVES.	 71
6.1. Supports	71
6.1.1. Carbon	71
6.1.2. Titanium Dioxide	73
6.1.3. Silica	74
6.1.4. Alumina	83
6.1.5. MgF_2	84
6.1.6. SiC	86
6.1.7. ZrO_2	86
6.1.8. MCM-41	87

6.1.9. Zeolite Y	87
6.1.10. Heteropoly Salts.	88
6.1.11. Clays	88
6.1.12. Polymers.	90
6.2. Formation of Heteropoly Acids from Oxides Supported on Silica . . .	91
References	93

CHAPTER 7. MICROPOROSITY 97

7.1. Introduction	97
7.2. Microporosity of Salts Prepared from the Monovalent Cations of the Group Alkali Metals and Ammonium and Related Cations	98
7.2.1. Surface Areas and Pore Structures from the Analysis of Nitrogen Adsorption–Desorption Isotherms	98
7.2.2. The Source of the Microporosity	101
7.2.3. The Dependence of Morphological Properties of Salts Prepared from Group 1 Monovalent Cations on the Source of the Cations and the Stoichiometry of the Salt	105
7.3. Microporosity of Salts of other Cations.	110
7.3.1. Microporosity of Salts Prepared from the Monovalent Cations of the Group 11 and 13 Elements	110
7.3.2. Stoichiometric and Nonstoichiometric Salts of Groups 11 and 13 and Their Morphological Properties	111
7.4. Pore Structures from ^{129}Xe NMR	116
7.5. Sorption and Diffusion in Metal–Oxygen Cluster Compounds	119
7.6. Ion Exchange and Structure Retention	121
7.6.1. Cation Exchange and Microporosity	121
7.6.2. Crystal Structure and Morphology Retention on Ion Exchange	125
7.7. Argon Adsorption	135
7.8. Divalent Salts	136
7.9. Reactions on the Microporous Salts and Shape Selectivity	139
References	141

CHAPTER 8. THE TWO FUNCTIONS: ACIDITY AND OXIDATION–REDUCTION 143

8.1. Acidity	143
8.1.1. Electrical Conductivity	143
8.1.2. Calorimetry	144

8.1.3. Theoretical	147
8.1.4. Solid–Liquid Phase Titrations.	147
8.1.5. Adsorption–Desorption	150
8.1.6. Spectroscopy	150
8.1.7. Temperature-Programmed Desorption	156
8.1.8. Probe Reactions.	160
8.2. Oxidation–Reduction and the Properties of the Anionic Oxygen	
Atoms	166
References	171

CHAPTER 9. ACID-CATALYZED PROCESSES 175

9.1. Methanol Conversion to Hydrocarbons	175
9.1.1. Heteropoly Acids	175
9.1.2. Metallic Salts of 12-Tungstophosphoric Acid	178
9.1.3. Ammonium 12-Tungstophosphate	180
9.1.4. Mechanistic Studies with Photoacoustic FTIR Spectroscopy	182
9.1.5. Alkylammonium Oxometalates	186
9.2. Ethanol	189
9.3. Propene	192
9.4. Propanol	193
9.5. Butane.	194
9.6. Butene.	196
9.7. Isobutane	201
9.8. Isobutene	206
9.9. Butanol	208
9.10. Alkylation Processes	209
9.10.1. Isobutene and Methanol.	209
9.10.2. Isobutene and 2-Butene	212
9.10.3. Benzene	214
9.11. Friedel–Crafts Reactions	215
9.12. C ₅ –C ₈ Alkanes	216
9.13. C ₆ –C ₈ Alkenes	217
9.14. Ring Expansion of Methylcyclopentane and Ring Contraction of	
Cyclohexane.	218
References	223

CHAPTER 10. OXIDATION PROCESSES 227

10.1. Methane.	227
10.1.1. Methane with N ₂ O and O ₂ as Oxidants	227

10.1.2. The Effect of Gas Phase Additives in the Conversion of Methane on Heteropoly Oxometalates	248
10.2. Ethane	252
10.3. Propane	259
10.4. Butane	260
10.5. Isobutane	263
10.6. Methacrolein	267
10.7. Isobutyric Acid	268
10.8. <i>n</i> -Pentane	283
10.9. Butadiene	284
10.10. 1-Butene	284
10.11. Cyclohexane	285
10.12. Ammoxidation	286
References	286

CHAPTER 11. ENVIRONMENTALLY RELATED PROCESSES . . . 289

11.1. Conversion of Nitrogen Oxides	289
11.1.1. The Heteropoly Acids	289
11.1.2. Ammonium 12-Tungstophosphate	296
11.2. Hydrodesulfurization	302
11.3. Polymerization	303
References	304

INDEX 307